

Refining Technology to Meet the Challenges of Future Trends in Global Oil Supply

Kenny J. Peinado

Marketing Manager, Chevron Lummus Global



Chevron Lummus Global

CBHE Congress

Santa Cruz, Bolivia

August 24 - 25, 2011



Agenda

**Appreciation and Introduction
CLG Technologies
Chevron Past to Present
 Legacy of Technology and Innovations
Future Trends and Challenges
Conclusions**





Chevron Lummus Global

Introduction

- Appreciation
- Kenny Peinado
- BSCHE – Cal Poly Pomona in 1987
- Designs Engineer – Richmond Refinery
- Process Engineer – Richmond Refinery
- Chevron Technology Marketing





Chevron Lummus Global

CLG Technologies

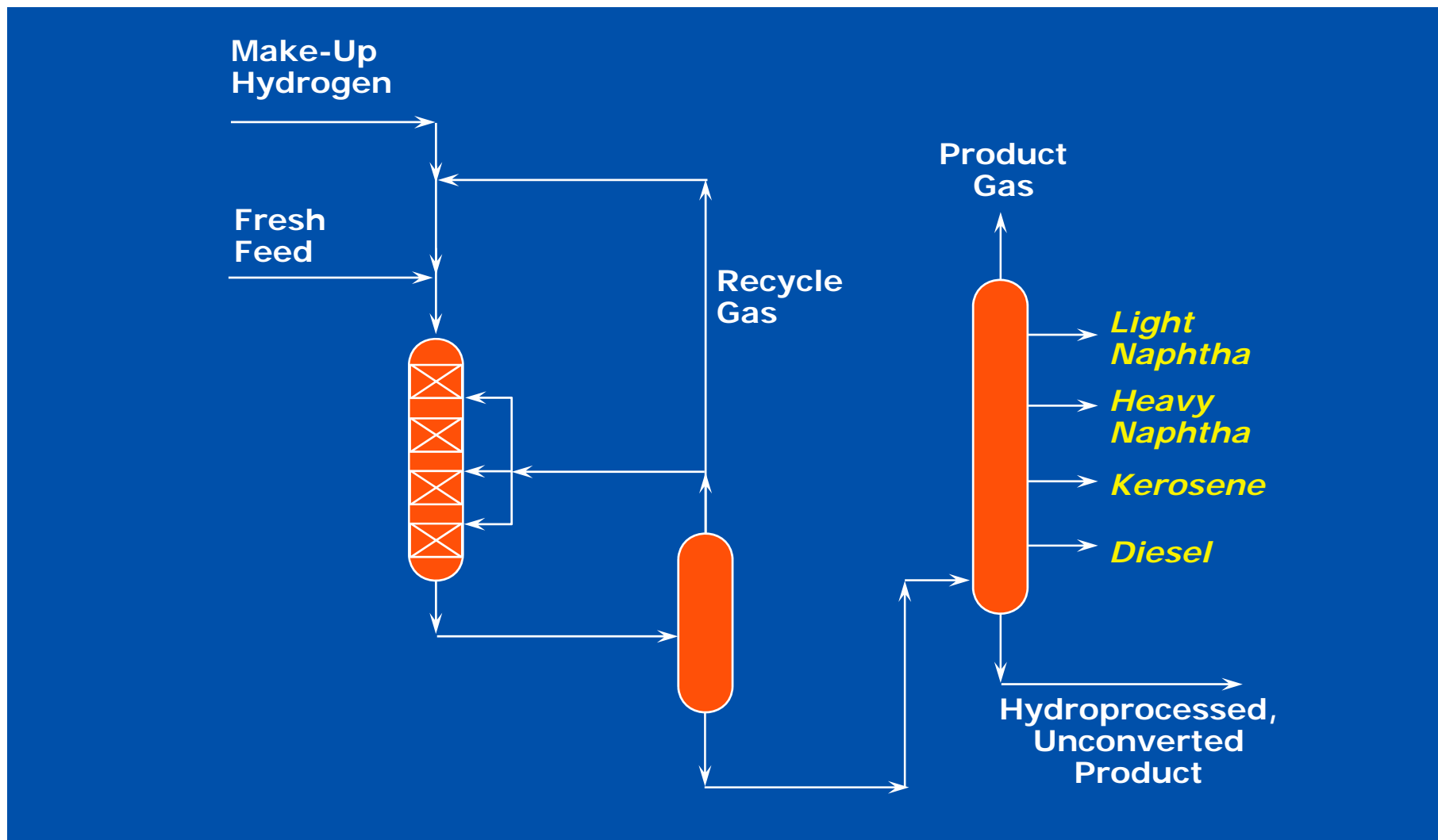


All Hydroprocessing:

- Distillate Hydrotreating (ISOTREATING)
- Distillate Hydrocracking (ISOCRACKING)
- Residuum Hydrotreating
- Residuum Hydrocracking (LC-FINING)
- Base Oils (Lube ISOCRACKING, ISODEWAXING, ISOFINISHING)



Basic Hydroprocessing Flow Scheme





Chevron Lummus Global

Chevron History



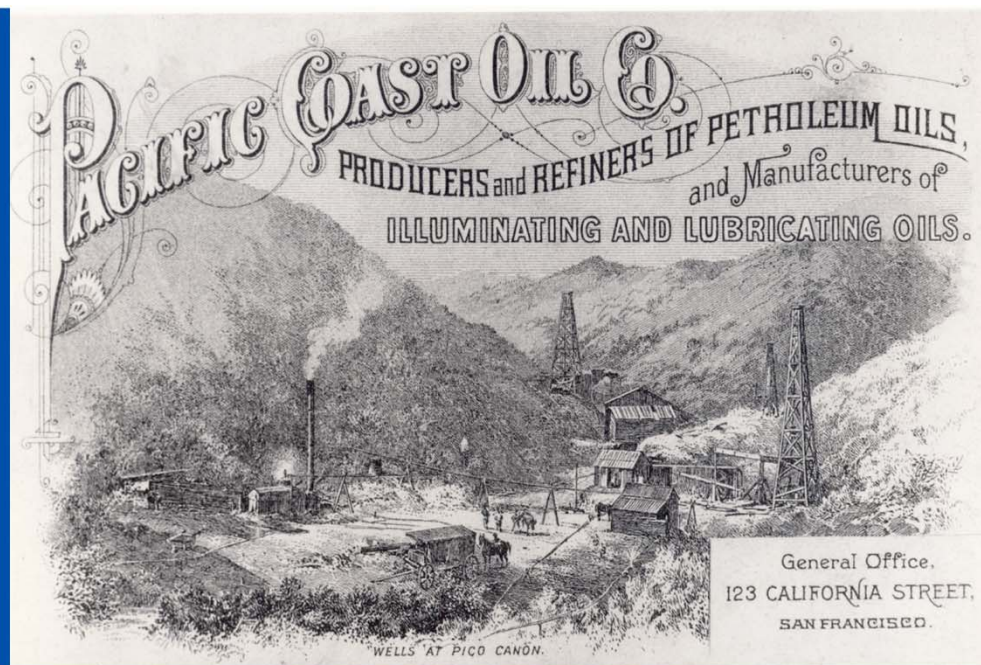


Chevron History - Overview

1879 oil discovered at Pico Canyon, California and Pacific Coast Oil Co. formed

1902 Richmond Refinery began

1906 became Standard Oil of California (SOCal)



1984 Gulf merger - became Chevron

2001 Texaco merger

2005 Unocal merger

Source: Chevron

Chevron Upstream History – Technology, Innovations and Discoveries



Chevron Lummus Global

1901 Spindletop – 50 kbpd gusher led to formation of Gulf Oil

1903 Sour Lake – made Texaco a major producer

1910 Gulf Oil – first over-water drilling rig in Louisiana

1932 SOCal – first significant discovery in Bahrain

1938 Gulf discovers Burgan in Kuwait

1938 SOCal discovers Dammam – first major discovery in Saudi Arabia

1939 Gulf develops the Flying Magnetometer – to find oil in rocks

1941 Caltex discovers Duri in Indonesia, later world's largest steamflood

Source: Chevron

Chevron Upstream History – Technology, Innovations and Discoveries



Chevron Lummus Global

- 1944** Caltex discovers Minas in Indonesia – largest in SE Asia
- 1946** SOCal discovers Boscan in Venezuela
- 1959** Unocal discovers first natural gas field in Alaska
- 1967** SOCal begins steam injection in SJV California and later Duri
- 1978** Gulf and Texaco develop 3-D Seismic data processing method
- 1982** SOCal uses Cray super-computer to process seismic data

Source: Chevron



Chevron Downstream History – Technology and Innovations



Chevron Lummus Global

- 1913** Gulf Oil opens first drive-in service station
- 1919** Texaco patents Holmes-Manley thermal cracking process
- 1959** SOCal develops ISOCRACKING - modern hydrocracking process
- 1984** Chevron starts up RLOP – world's first all-hydroprocessing Base Oil plant
- 1993** Chevron commercializes its ISODEWAXING technology to isomerize wax in Base Oil feeds

Source: Chevron





Chevron Lummus Global

Chevron Today





Chevron Lummus Global

Chevron Today - Overview

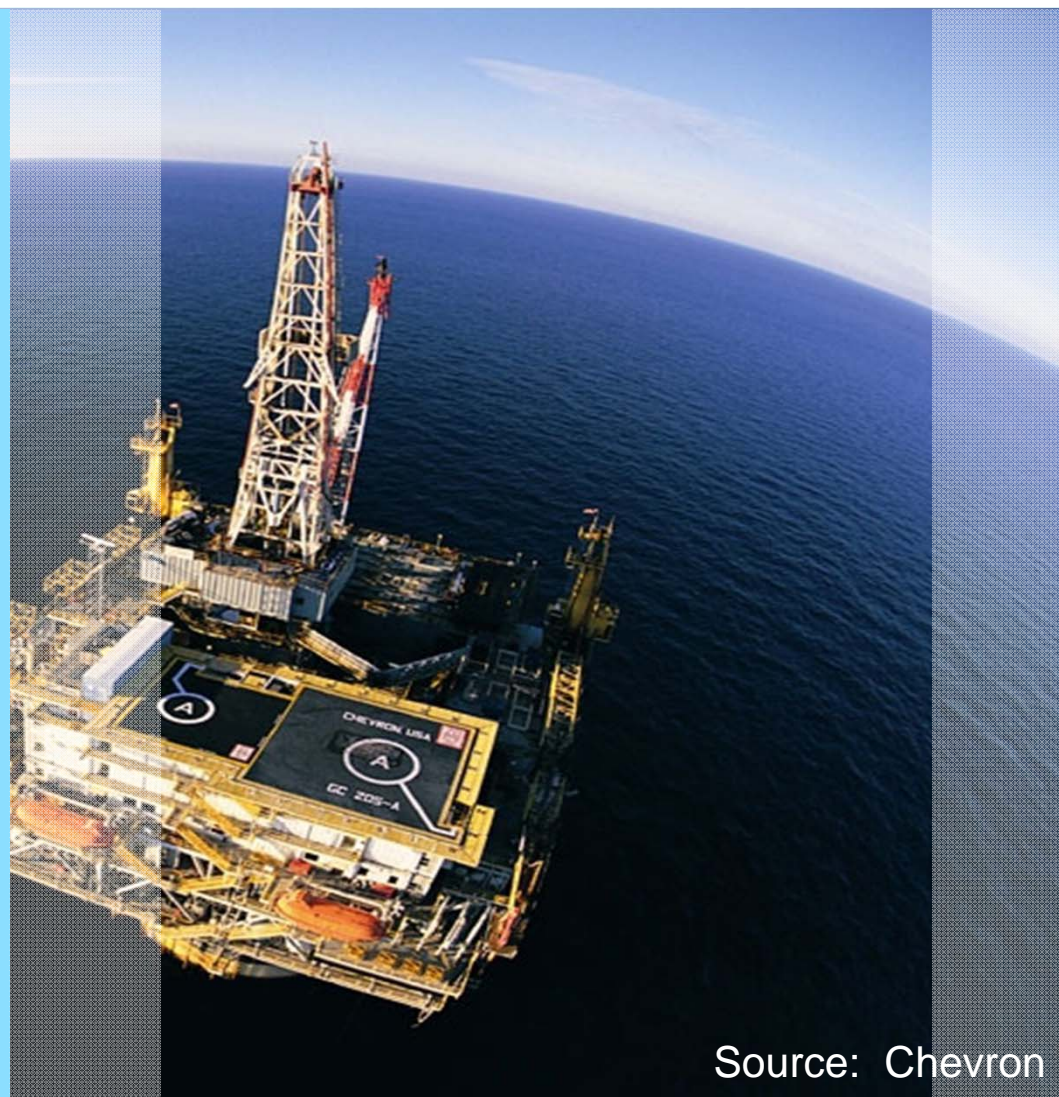
60,000 employees

2nd largest US energy company

\$26 billion budgeted for investment in 2011

Fully integrated oil company:

- upstream
- downstream
- chemicals, lubes
- research & development
- corporate expertise



Source: Chevron



Chevron Lummus Global

Chevron Today - Upstream

Exploration in: US Gulf Coast, NW Australia, W. Africa, Thailand, Brazil...

2.76 million bpd
produced in 2010
(26% in US)

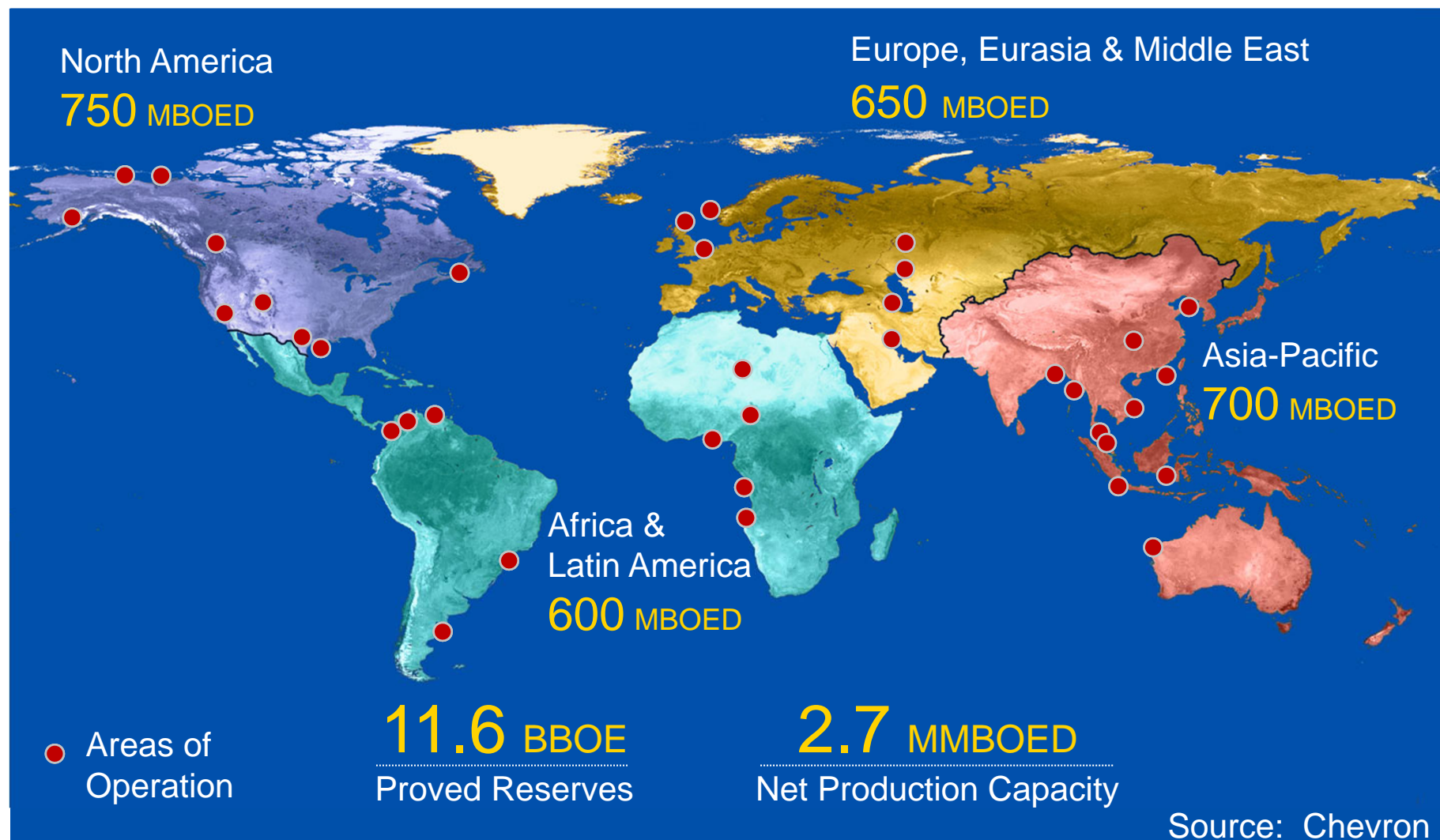
Production in: Angola, Australia, Brazil, Canada, Indonesia, Kazakhstan...

Source: Chevron



Chevron Lummus Global

Chevron Today – Production Portfolio





Chevron Lummus Global

Chevron Today - Downstream

Refining in: US, Canada, South Africa, Pacific Rim...

1.9 million bpd crude processed in 2010

Marketing in: US, Canada, Latin America, Asia, Africa...

3 brands: Chevron, Texaco, Caltex



Source: Chevron



Chevron Today – Refining



7 wholly operated refineries

- California – 2
- Mississippi
- Utah, Hawaii
- British Columbia
- South Africa

8 joint venture refineries

- South Korea, Singapore, Thailand
- Australia – 2, N. Zealand, Pakistan, Martinique

2 joint venture upgraders: Venezuela, Canada

Source: Chevron





Chevron Lummus Global

Chevron Today – Chemicals

Chevron Phillips Chemical Company LLC

4600 employees

35 manufacturing sites in US, Brazil, Colombia, Asia, Middle East...

- Olefins, Polyolefins, Alpha Olefins
- Aromatics, Styrenics

Chevron Oronite

2000 employees

4 wholly owned plants in Brazil, France, Louisiana, Singapore

- Lubricant Additives
- Fuel Additives

Source: Chevron





Chevron Lummus Global

Chevron Today – Other Key Groups

Chevron Global Lubricants

Base oil manufacturing sites in California, South Korea (*and Mississippi*)

Products sold worldwide

Chevron Engineering Technology Company

Upstream Research & Development

Downstream Research & Development

Corporate Expertise:

- Environmental, Safety
- Metallurgy, Equipment
- Civil/Structural, Instrumentation...





Chevron Lummus Global

Chevron Legacy – Changes and Technology

- Our industry has seen lots of Changes and Challenges
- Opportunities for Technology, Innovation and Growth
- Throughout Chevron's history, we have used our Technology and Innovation to meet these Challenges and Changes and Grow our Business
- Our focus on Technology and Innovation will shape our Future





Chevron Lummus Global

The Future

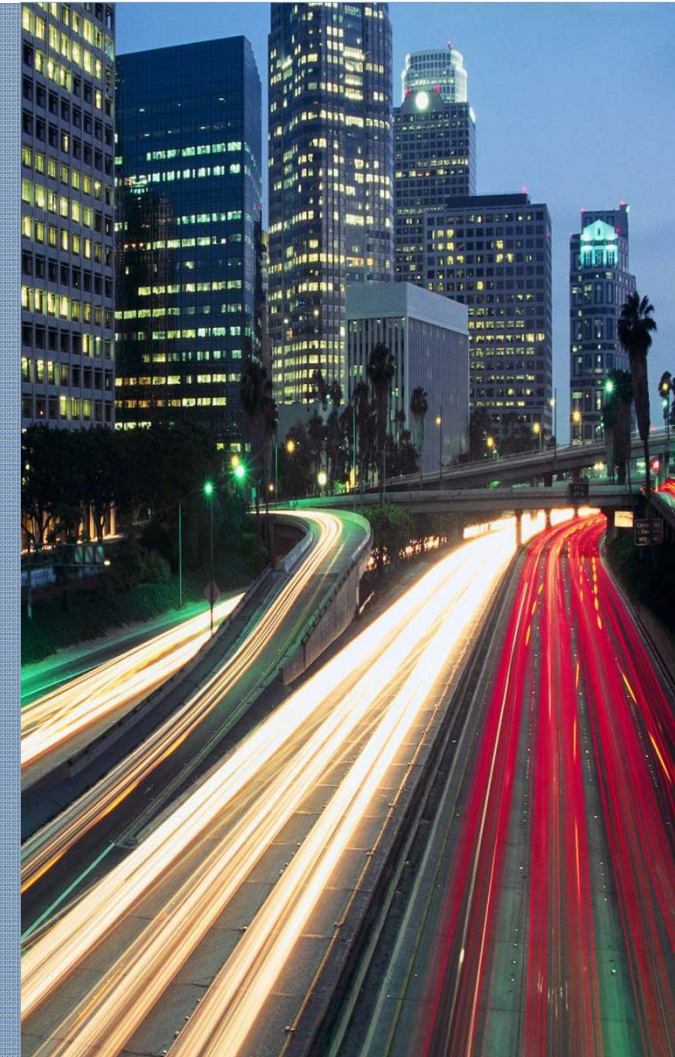


Chevron's View of the Future – Opportunities and Technologies



Chevron Lummus Global

- Changes and Challenges are coming fast
- This brings opportunities for Technology, Innovation and Growth
- Chevron is committed to using Technology and Innovation to create Superior Value
- We Partner with governments, companies, customers, universities and communities to leverage technology and grow the business



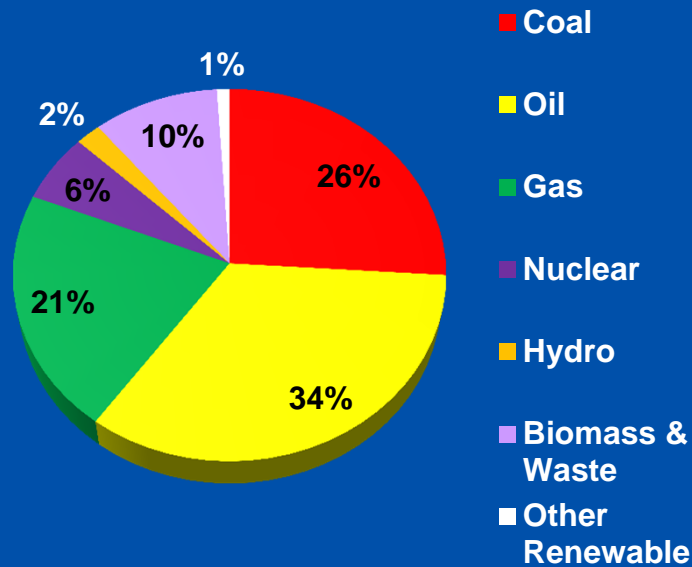
Demand is Growing All Sources will be Needed



Chevron Lummus Global

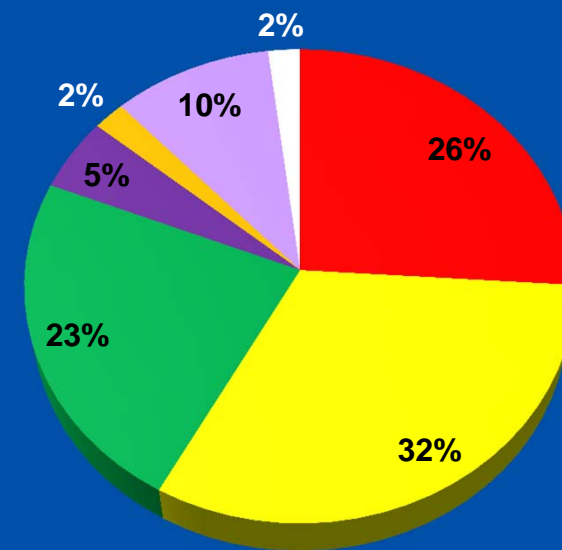
2010

12,842 Million Tons of Oil Equivalent
240 MMBOE/D



2030

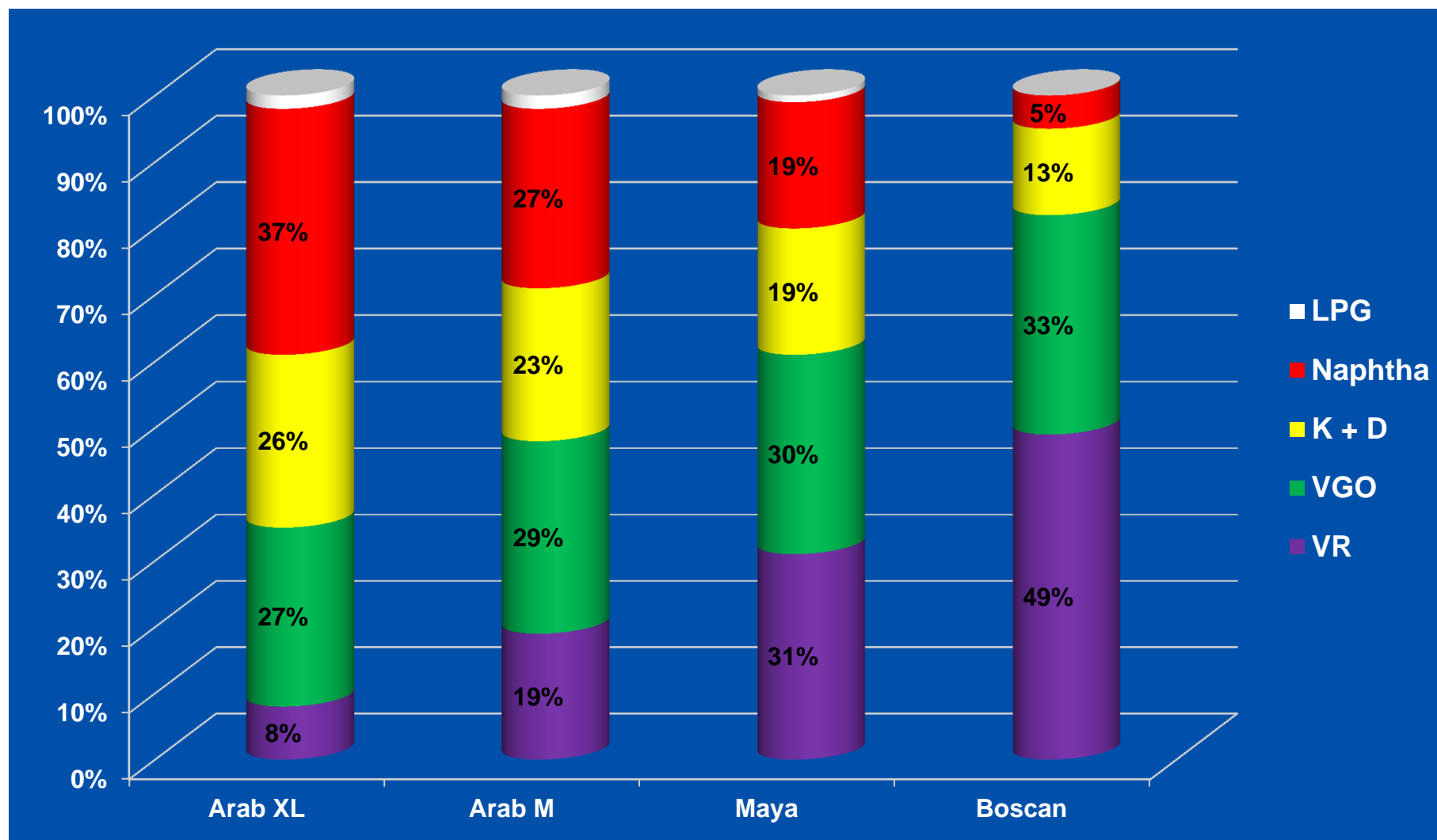
17,095 Million Tons of Oil Equivalent
320 MMBOE/D



Source: Chevron



Types of Crude Oil



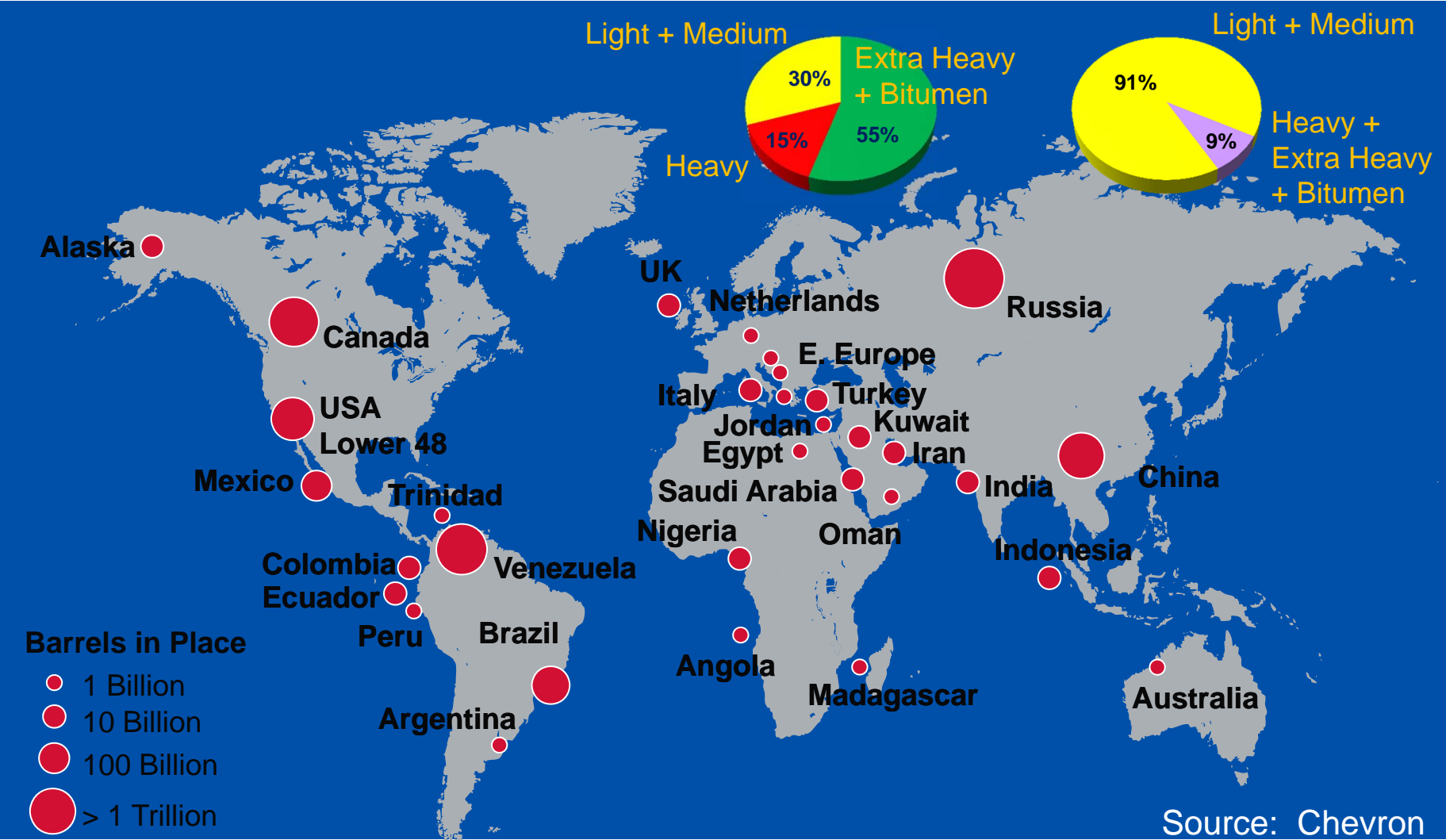
Global Heavy Oil Resources



Chevron Lummus Global

Oil-in-Place

Oil Production



Upstream Challenges - Chevron

Development of Heavy Oil Reserves



Chevron Lummus Global

- ~ 500,000 BPD (net) = largest among International Oil Companies.
- Accounts for almost half of the world's thermal heavy oil production.

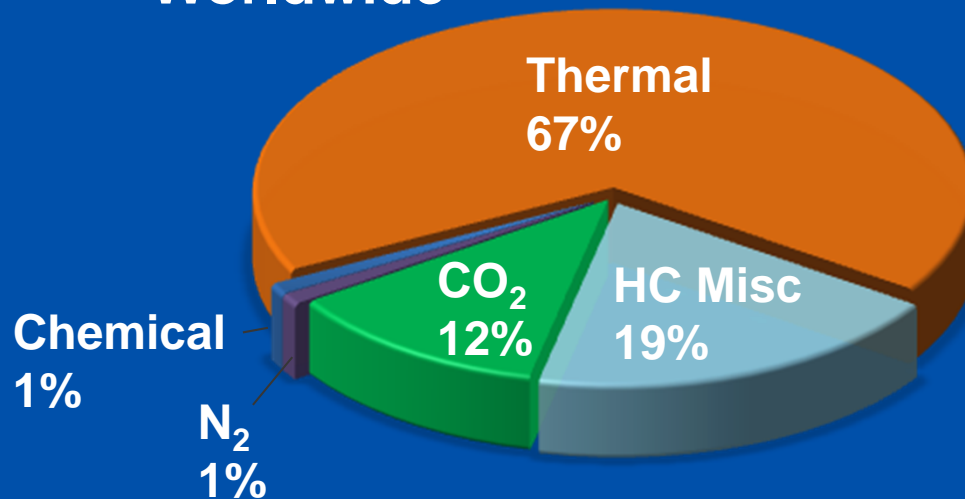




Heavy Oil Technology Options

Thermal Recovery – Most Successful

Worldwide



Steamflood – Increases reserves by a factor of 2-10 times compared to primary heavy oil recovery

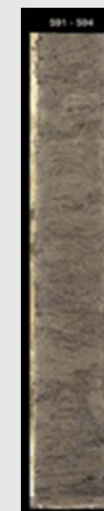
Mechanism	Heavy Oil Recovery
Primary	5 - 15%
Steam Flood	50 - 80%

Pre-Steam Post-Steam

Oil Saturation Averages 55%



Oil Saturation Averages 8%



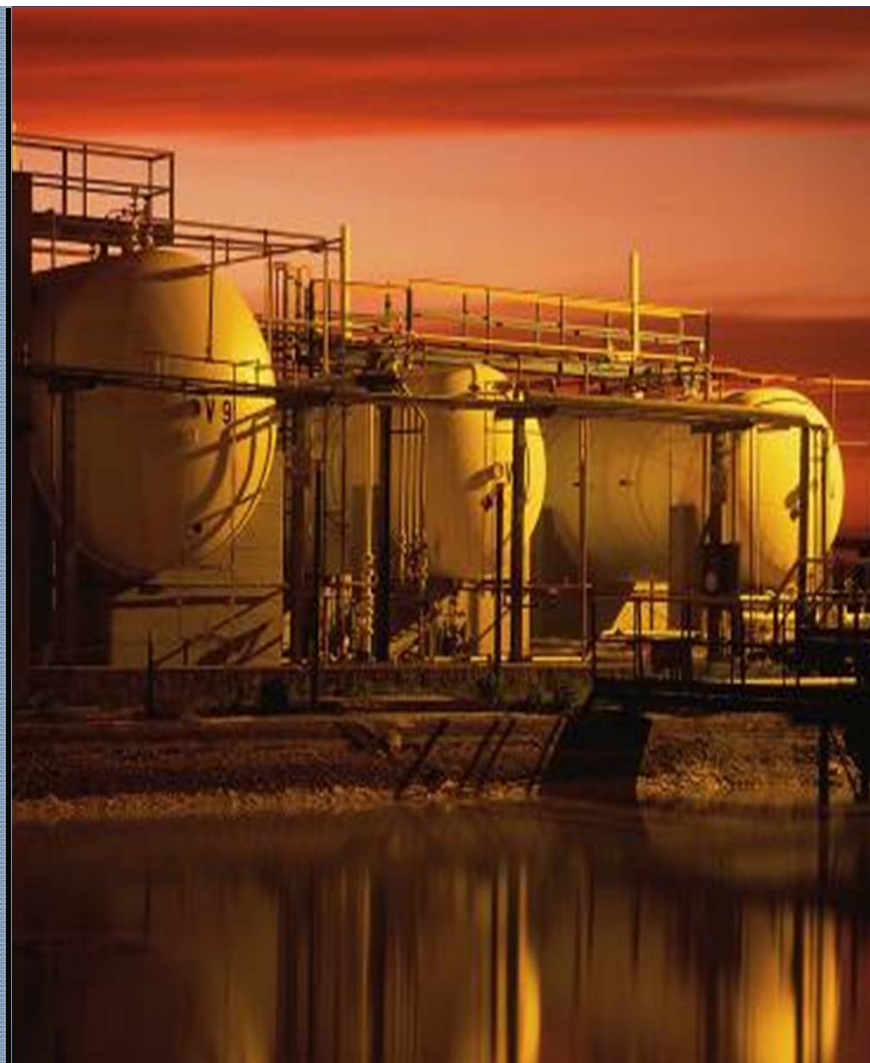
Typical oil saturated core in Duri Field, Indonesia

Source: Chevron



Future Downstream Challenges

- Available crude oils are becoming heavier with higher contaminants
- Diesel demand growing
- Environmental concerns make product specifications more difficult
- Very heavy crudes favor upgraders close to fields
- Bio-renewables, F-T wax (from GTL plants) need upgrading



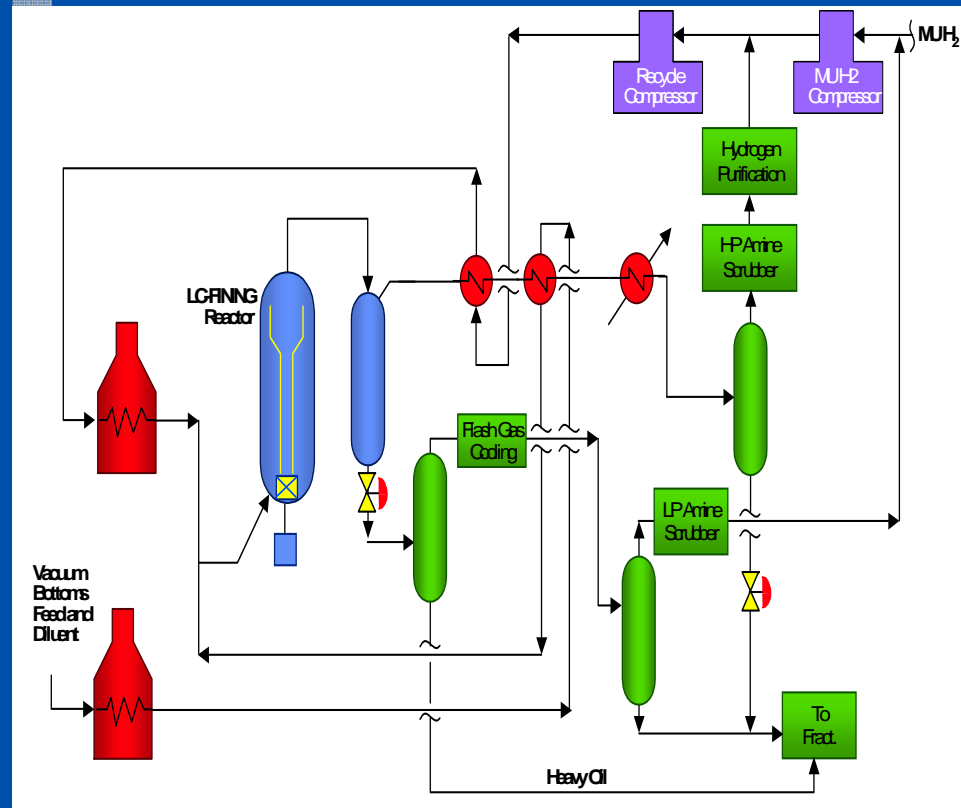
CLG Downstream Technology

Hydroprocessing for the Future



Chevron Lummus Global

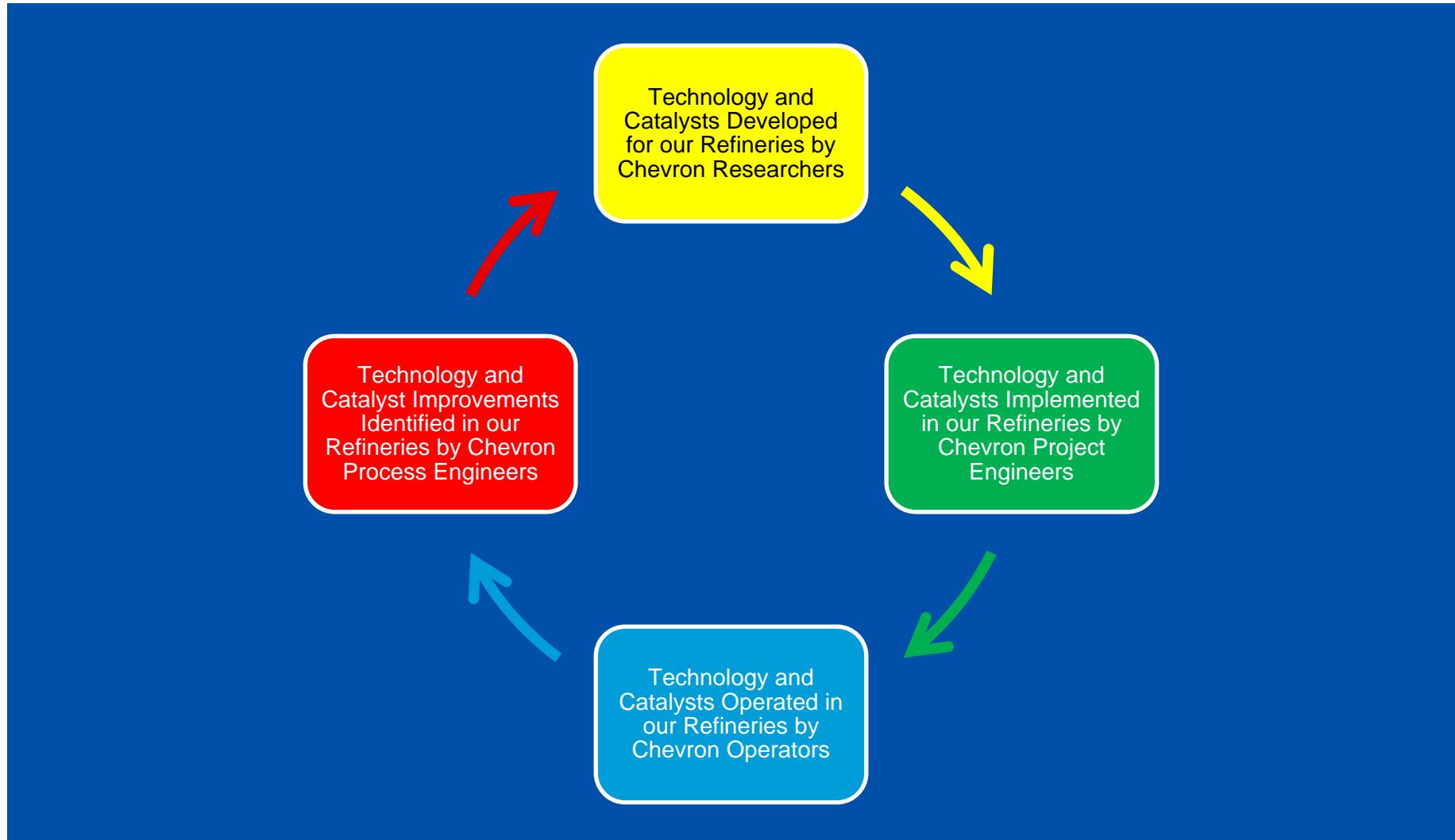
- Hydrotreating cleans up contaminants
- Hydrocracking converts heavy oils to high quality jet and diesel
- Chevron hydroprocessing developed 50 years ago to handle SJV crudes – heavy and high in nitrogen
- LC-FINING hydrocracks vacuum resid



Chevron Cycle of Technology Development



Chevron Lummus Global



Chevron Future – Technology Application



Chevron Lummus Global

- Apply technology in E&P to increase Non-conventional (Heavy oil, Gas)
- Integrate Bio-renewables into core business, apply refining assets to upgrade
- Apply CLG Hydroprocessing as enabling technology for clean products





Conclusions



- The world is changing at an accelerating rate
- Changes bring challenges but also opportunities
- Throughout our history, Chevron and CLG have responded by developing and relying on technology
- We are committed to developing and using Technology to meet the Challenges of the Future